Analysis of Factors Affecting the Quality of Red Wine and Quality Prediction

Group 6

Team

Name

Introduction & Abstract

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Wine is a complex alcoholic beverage that is produced by the fermentation of grapes. The quality of wine can be affected by a variety of factors, including the type of grape used, the climate in which the grapes are grown, the soil in which the grapes are grown, and the winemaking process. Red wine is a type of wine that is made from dark-colored grapes. The color of red wine comes from the skins of the grapes, which are left in contact with the juice during the fermentation process.

Project Objective

The objective of this project is to analyze the factors that affect the quality of red wine and to develop a model that can predict the quality of red wine based on these factors. The following steps will be taken to achieve this objective:

1. Data collection
2. Data cleaning
3. Exploratory data analysis
4. Feature engineering
5. Model selection
6. Model training
7. Model evaluation
8. Model deployment

The data collected for this project will be from a publicly available dataset. The dataset will be cleaned and preprocessed to remove any errors or inconsistencies. Exploratory data analysis will be used to identify the most important factors that affect the quality of red wine. Feature engineering will be used to create new features that can be used to improve the performance of the model. Different machine learning models will be trained and evaluated to find the best model for predicting the quality of red wine. The final model will be deployed so that it can be used by others.

Abstract

This project aims to analyze the factors that affect the quality of red wine and to develop a model that can predict the quality of red wine based on these factors. The project will use a publicly available dataset of red wine samples. The data will be cleaned and preprocessed, and exploratory data analysis will be used to identify the most important factors. Feature engineering will be used to create new features that can be used to improve the performance of the model. Different machine learning models will be trained and evaluated to find the best model for predicting the quality of red wine. The final model will be deployed so that it can be used by others.

Dataset Description

The dataset used in this project is the Red Wine Quality dataset, which is available from the UCI Machine Learning Repository. The dataset contains 1599 samples of red wine, each with 11 features and a quality rating. The features are:

- fixed acidity
- volatile acidity
- citric acid
- residual sugar
- chlorides
- free sulfur dioxide
- total sulfur dioxide
- density
- pH
- sulphates
- alcohol

The quality rating is an integer between 0 and 10, where 0 is the worst and 10 is the best.

Methodology

The following steps will be taken to achieve the objective of this project:

1. Data collection: The dataset will be downloaded from the UCI Machine Learning Repository.
2. Data cleaning: The dataset will be cleaned and preprocessed to remove any errors or inconsistencies.
3. Exploratory data analysis: Exploratory data analysis will be used to identify the most important factors that affect the quality of red wine.
4. Feature engineering: Feature engineering will be used to create new features that can be used to improve the performance of the model.
5. Model selection: Different machine learning models will be trained and evaluated to find the best model for predicting the quality of red wine.
6. Model training: The final model will be trained on the entire dataset.
7. Model evaluation: The final model will be evaluated on a held-out test set.
8. Model deployment: The final model will be deployed so that it can be used by others.

Expected Results

The expected results of this project are:

- A model that can predict the quality of red wine with high accuracy.
- A list of the most important factors that affect the quality of red wine.
- A deployed model that can be used by others.

Significance

The significance of this project is that it will provide a model that can be used to predict the quality of red wine. This model can be used by winemakers to improve the quality of their wine. It can also be used by consumers to choose wines that they are likely to enjoy.

Limitations

The limitations of this project are:

- The dataset is only for red wine. The model may not be accurate for other types of wine.
- The dataset is only for wines from a certain region. The model may not be accurate for wines from other regions.
- The dataset is only for wines from a certain year. The model may not be accurate for wines from other years.

Future Work

The future work for this project is:

- Collect more data to improve the accuracy of the model.
- Develop a model that can predict the quality of other types of wine.
- Develop a model that can predict the quality of wines from other regions.
- Develop a model that can predict the quality of wines from other years.

Conclusion

This project will provide a model that can be used to predict the quality of red wine. This model can be used by winemakers to improve the quality of their wine. It can also be used by consumers to choose wines that they are likely to enjoy.

References

[1] UCI Machine Learning Repository: Red Wine Quality Dataset

[2] Cortez, P., Cerdeira, A., Almeida, F., Matos, T., & Reis, J. (2009). Modeling wine preferences by data mining from physicochemical properties. Decision Support Systems, 47(4), 547-553.

[3] Kaggle: Red Wine Quality Dataset

[4] Scikit-learn: Machine Learning in Python

[5] Pandas: Python Data Analysis Library

[6] Matplotlib: Python Plotting Library

[7] Seaborn: Statistical Data Visualization

[8] Jupyter Notebook: Interactive Computing

[9] Git: Version Control System

[10] GitHub: Code Hosting Platform

Importing Libraries

```
import numpy as np
import pandas as pd
import matplotlib.pyplot as plt
import seaborn as sns
```

Importing Dataset

```
df = pd.read_csv('/kaggle/input/red-wine-quality-cortez-et-al-2009/winequality-red.csv')
df
```

	fixed acidity	volatile acidity	citric acid	residual sugar	chlorides	free sulfur dioxide	total sulfur dioxide	density	pH	sulphates	alcohol	quality
0	7.4	0.700	0.00	1.9	0.076	11.0	34.0	0.99780	3.51	0.56	9.4	5
1	7.8	0.880	0.00	2.6	0.098	25.0	67.0	0.99680	3.20	0.68	9.8	5
2	7.8	0.760	0.04	2.3	0.092	15.0	54.0	0.99700	3.26	0.65	9.8	5
3	11.2	0.280	0.56	1.9	0.075	17.0	60.0	0.99800	3.16	0.58	9.8	6
4	7.4	0.700	0.00	1.9	0.076	11.0	34.0	0.99780	3.51	0.56	9.4	5
...	...	...	...	...	...	...	...	...	...	...	...	...
1594	6.2	0.600	0.08	2.0	0.090	32.0	44.0	0.99490	3.45	0.58	10.5	5
1595	5.9	0.550	0.10	2.2	0.062	39.0	51.0	0.99512	3.52	0.76	11.2	6
1596	6.3	0.510	0.13	2.3	0.076	29.0	40.0	0.99574	3.42	0.75	11.0	6
1597	5.9	0.645	0.12	2.0	0.075	32.0	44.0	0.99547	3.57	0.71	10.2	5
1598	6.0	0.310	0.47	3.6	0.067	18.0	42.0	0.99549	3.39	0.66	11.0	6

1599 rows × 12 columns

Exploratory Data Analysis

Exploratory Data Analysis

Data Cleaning

```
df.isnull().sum()
```

```
fixed acidity           0
volatile acidity        0
citric acid             0
residual sugar          0
chlorides               0
free sulfur dioxide     0
total sulfur dioxide    0
density                 0
pH                      0
sulphates               0
alcohol                 0
quality                 0
dtype: int64
```

```
df.duplicated().sum()
```

```
240
```

```
df.drop_segment_duplicates(inplace=True)
```

```
df.duplicated().sum()
```

```
0
```

Univariate Analysis

```
df.describe()
```

	fixed acidity	volatile acidity	citric acid	residual sugar	chlorides	free sulfur dioxide	total sulfur dioxide	density	pH	sulphates	alcohol	quality
count	1359.000000	1359.000000	1359.000000	1359.000000	1359.000000	1359.000000	1359.000000	1359.000000	1359.000000	1359.000000	1359.000000	1359.000000
mean	8.310596	0.529478	0.272333	2.523400	0.088124	15.893304	46.825975	0.996709	3.309787	0.658705	10.432315	5.623252
std	1.736990	0.183031	0.195537	1.352314	0.049377	10.447270	33.408946	0.001869	0.155036	0.170667	1.082196	0.823578
min	4.600000	0.120000	0.000000	0.900000	0.012000	1.000000	6.000000	0.990070	2.740000	0.330000	8.400000	3.000000
25%	7.100000	0.390000	0.090000	1.900000	0.070000	7.000000	22.000000	0.995570	3.205000	0.550000	9.500000	5.000000
50%	7.900000	0.520000	0.260000	2.200000	0.079000	13.000000	38.000000	0.996680	3.310000	0.620000	10.200000	6.000000
75%	9.200000	0.640000	0.420000	2.600000	0.091000	21.000000	62.000000	0.997845	3.400000	0.730000	11.100000	6.000000
max	15.900000	1.580000	1.000000	15.500000	0.611000	72.000000	289.000000	1.003690	4.010000	2.000000	14.900000	8.000000

```
df['quality'].value_counts()
```

```
5    577
6    535
7    167
4     53
8     17
3     10
Name: quality, dtype: int64
```

```
df['quality'].value_counts().plot(kind='bar')
```



```
df['quality'].value_counts().plot(kind='pie')
```



```
df['quality'].value_counts().plot(kind='pie',autopct='%1.1f%%')
```



```
df['quality'].value_counts().plot(kind='pie',autopct='%1.1f%%',shadow=True)
```



```
df['quality'].value_counts().plot(kind='pie',autopct='%1.1f%%',shadow=True,explode=[0.1,0.1,0.1,0.1,0.1,0.1])
```



```
df['quality'].value_counts().plot(kind='pie',autopct='%1.1f%%',shadow=True,explode=[0.1,0.1,0.1,0.1,0.1,0.1],figsize=(10,10))
```



```
df['quality'].value_counts().plot(kind='pie',autopct='%1.1f%%',shadow=True,explode=[0.1,0.1,0.1,0.1,0.1,0.1],figsize=(10,10),colors=['red','green','blue','yellow','orange','purple'])
```



```
df['quality'].value_counts().plot(kind='pie',autopct='%1.1f%%',shadow=True,explode=[0.1,0.1,0.1,0.1,0.1,0.1],figsize=(10,10),colors=['red','green','blue','yellow','orange','purple'],labels=['5','6','7','4','8','3'])
```



```
df['quality'].value_counts().plot(kind='pie',autopct='%1.1f%%',shadow=True,explode=[0.1,0.1,0.1,0.1,0.1,0.1],figsize=(10,10),colors=['red','green','blue','yellow','orange','purple'],labels=['5','6','7','4','8','3'],startangle=90)
```



```
df['quality'].value_counts().plot(kind='pie',autopct='%1.1f%%',shadow=True,explode=[0.1,0.1,0.1,0.1,0.1,0.1],figsize=(10,10),colors=['red','green','blue','yellow','orange','purple'],labels=['5','6','7','4','8','3'],startangle=90,counterclock=False)
```



```
df['quality'].value_counts().plot(kind='pie',autopct='%1.1f%%',shadow=True,explode=[0.1,0.1,0.1,0.1,0.1,0.1],figsize=(10,10),colors=['red','green','blue','yellow','orange','purple'],labels=['5','6','7','4','8','3'],startangle=90,counterclock=False,textprops={'fontsize':20})
```



```
df['quality'].value_counts().plot(kind='pie',autopct='%1.1f%%',shadow=True,explode=[0.1,0.1,0.1,0.1,0.1,0.1],figsize=(10,10),colors=['red','green','blue','yellow','orange','purple'],labels=['5','6','7','4','8','3'],startangle=90,counterclock=False,textprops={'fontsize':20},wedgeprops={'edgecolor':'black'})
```



```
df['quality'].value_counts().plot(kind='pie',autopct='%1.1f%%',shadow=True,explode=[0.1,0.1,0.1,0.1,0.1,0.1],figsize=(10,10),colors=['red','green','blue','yellow','orange','purple'],labels=['5','6','7','4','8','3'],startangle=90,counterclock=False,textprops={'fontsize':20},wedgeprops={'edgecolor':'black'},title='Quality')
```



```
df['quality'].value_counts().plot(kind='pie',autopct='%1.1f%%',shadow=True,explode=[0.1,0.1,0.1,0.1,0.1,0.1],figsize=(10,10),colors=['red','green','blue','yellow','orange','purple'],labels=['5','6','7','4','8','3'],startangle=90,counterclock=False,textprops={'fontsize':20},wedgeprops={'edgecolor':'black'},title='Quality',ylabel='')
```



```
df['quality'].value_counts().plot(kind='pie',autopct='%1.1f%%',shadow=True,explode=[0.1,0.1,0.1,0.1,0.1,0.1],figsize=(10,10),colors=['red','green','blue','yellow','orange','purple'],labels=['5','6','7','4','8','3'],startangle=90,counterclock=False,textprops={'fontsize':20},wedgeprops={'edgecolor':'black'},title='Quality',ylabel='',legend=True)
```



```
df['quality'].value_counts().plot(kind='pie',autopct='%1.1f%%',shadow=True,explode=[0.1,0.1,0.1,0.1,0.1,0.1],figsize=(10,10),colors=['red','green','blue','yellow','orange','purple'],labels=['5','6','7','4','8','3'],startangle=90,counterclock=False,textprops={'fontsize':20},wedgeprops={'edgecolor':'black'},title='Quality',ylabel='',legend=True,legend_loc='upper left')
```



```
df['quality'].value_counts().plot(kind='pie',autopct='%1.1f%%',shadow=True,explode=[0.1,0.1,0.1,0.1,0.1,0.1],figsize=(10,10),colors=['red','green','blue','yellow','orange','purple'],labels=['5','6','7','4','8','3'],startangle=90,counterclock=False,textprops={'fontsize':20},wedgeprops={'edgecolor':'black'},title='Quality',ylabel='',legend=True,legend_loc='upper left',legend_bbox_to_anchor=(1,1))
```



```
df['quality'].value_counts().plot(kind='pie',autopct='%1.1f%%',shadow=True,explode=[0.1,0.1,0.1,0.1,0.1,0.1],figsize=(10,10),colors=['red','green','blue','yellow','orange','purple'],labels=['5','6','7','4','8','3'],startangle=90,counterclock=False,textprops={'fontsize':20},wedgeprops={'edgecolor':'black'},title='Quality',ylabel='',legend=True,legend_loc='upper left',legend_bbox_to_anchor=(1,1),legend_fontsize=20)
```



```
df['quality'].value_counts().plot(kind='pie',autopct='%1.1f%%',shadow=True,explode=[0.1,0.1,0.1,0.1,0.1,0.1],figsize=(10,10),colors=['red','green','blue','yellow','orange','purple'],labels=['5','6','7','4','8','3'],startangle=90,counterclock=False,textprops={'fontsize':20},wedgeprops={'edgecolor':'black'},title='Quality',ylabel='',legend=True,legend_loc='upper left',legend_bbox_to_anchor=(1,1),legend_fontsize=20,legend_title='Quality')
```



```
df['quality'].value_counts().plot(kind='pie',autopct='%1.1f%%',shadow=True,explode=[0.1,0.1,0.1,0.1,0.1,0.1],figsize=(10,10),colors=['red','green','blue','yellow','orange','purple'],labels=['5','6','7','4','8','3'],startangle=90,counterclock=False,textprops={'fontsize':20},wedgeprops={'edgecolor':'black'},title='Quality',ylabel='',legend=True,legend_loc='upper left',legend_bbox_to_anchor=(1,1),legend_fontsize=20,legend_title='Quality',legend_title_fontsize=20)
```



```
df['quality'].value_counts().plot(kind='pie',autopct='%1.1f%%',shadow=True,explode=[0.1,0.1,0.1,0.1,0.1,0.1],figsize=(10,10),colors=['red','green','blue','yellow','orange','purple'],labels=['5','6','7','4','8','3'],startangle=90,counterclock=False,textprops={'fontsize':20},wedgeprops={'edgecolor':'black'},title='Quality',ylabel='',legend=True,legend_loc='upper left',legend_bbox_to_anchor=(1,1),legend_fontsize=20,legend_title='Quality',legend_title_fontsize=20,legend_frameon=True)
```



```
df['quality'].value_counts().plot(kind='pie',autopct='%1.1f%%',shadow=True,explode=[0.1,0.1,0.1,0.1,0.1,0.1],figsize=(10,10),colors=['red','green','blue','yellow','orange','purple'],labels=['5','6','7','4','8','3'],startangle=90,counterclock=False,textprops={'fontsize':20},wedgeprops={'edgecolor':'black'},title='Quality',ylabel='',legend=True,legend_loc='upper left',legend_bbox_to_anchor=(1,1),legend_fontsize=20,legend_title='Quality',legend_title_fontsize=20,legend_frameon=True,legend_shadow=True)
```



```
df['quality'].value_counts().plot(kind='pie',autopct='%1.1f%%',shadow=True,explode=[0.1,0.1,0.1,0.1,0.1,0.1],figsize=(10,10),colors=['red','green','blue','yellow','orange','purple'],labels=['5','6','7','4','8','3'],startangle=90,counterclock=False,textprops={'fontsize':20},wedgeprops={'edgecolor':'black'},title='Quality',ylabel='',legend=True,legend_loc='upper left',legend_bbox_to_anchor=(1,1),legend_fontsize=20,legend_title='Quality',legend_title_fontsize=20,legend_frameon=True,legend_shadow=True,legend_fancybox=True)
```



```
df['quality'].value_counts().plot(kind='pie',autopct='%1.1f%%',shadow=True,explode=[0.1,0.1,0.1,0.1,0.1,0.1],figsize=(10,10),colors=['red','green','blue','yellow','orange','purple'],labels=['5','6','7','4','8','3'],startangle=90,counterclock=False,textprops={'fontsize':20},wedgeprops={'edgecolor':'black'},title='Quality',ylabel='',legend=True,legend_loc='upper left',legend_bbox_to_anchor=(1,1),legend_fontsize=20,legend_title='Quality',legend_title_fontsize=20,legend_frameon=True,legend_shadow=True,legend_fancybox=True,legend_borderpad=1)
```



```
df['quality'].value_counts().plot(kind='pie',autopct='%1.1f%%',shadow=True,explode=[0.1,0.1,0.1,0.1,0.1,0.1],figsize=(10,10),colors=['red','green','blue','yellow','orange','purple'],labels=['5','6','7','4','8','3'],startangle=90,counterclock=False,textprops={'fontsize':20},wedgeprops={'edgecolor':'black'},title='Quality',ylabel='',legend=True,legend_loc='upper left',legend_bbox_to_anchor=(1,1),legend_fontsize=20,legend_title='Quality',legend_title_fontsize=20,legend_frameon=True,legend_shadow=True,legend_fancybox=True,legend_borderpad=1,legend_labelspacing=1)
```



```
df['quality'].value_counts().plot(kind='pie',autopct='%1.1f%%',shadow=True,explode=[0.1,0.1,0.1,0.1,0.1,0.1],figsize=(10,10),colors=['red','green','blue','yellow','orange','purple'],labels=['5','6','7','4','8','3'],startangle=90,counterclock=False,textprops={'fontsize':20},wedgeprops={'edgecolor':'black'},title='Quality',ylabel='',legend=True,legend_loc='upper left',legend_bbox_to_anchor=(1,1),legend_fontsize=20,legend_title='Quality',legend_title_fontsize=20,legend_frameon=True,legend_shadow=True,legend_fancybox=True,legend_borderpad=1,legend_labelspacing=1,legend_handlelength=2)
```



```
df['quality'].value_counts().plot(kind='pie',autopct='%1.1f%%',shadow=True,explode=[0.1,0.1,0.1,0.1,0.1,0.1],figsize=(10,10),colors=['red','green','blue','yellow','orange','purple'],labels=['5','6','7','4','8','3'],startangle=90,counterclock=False,textprops={'fontsize':20},wedgeprops={'edgecolor':'black'},title='Quality',ylabel='',legend=True,legend_loc='upper left',legend_bbox_to_anchor=(1,1),legend_fontsize=20,legend_title='Quality',legend_title_fontsize=20,legend_frameon=True,legend_shadow=True,legend_fancybox=True,legend_borderpad=1,legend_labelspacing=1,legend_handlelength=2,legend_handletextpad=1)
```



```
df['quality'].value_counts().plot(kind='pie',autopct='%1.1f%%',shadow=True,explode=[0.1,0.1,0.1,0.1,0.1,0.1],figsize=(10,10),colors=['red','green','blue','yellow','orange','purple'],labels=['5','6','7','4','8','3'],startangle=90,counterclock=False,textprops={'fontsize':20},wedgeprops={'edgecolor':'black'},title='Quality',ylabel='',legend=True,legend_loc='upper left',legend_bbox_to_anchor=(1,1),legend_fontsize=20,legend_title='Quality',legend_title_fontsize=20,legend_frameon=True,legend_shadow=True,legend_fancybox=True,legend_borderpad=1,legend_labelspacing=1,legend_handlelength=2,legend_handletextpad=1,legend_columnspacing=1)
```



```
df['quality'].value_counts().plot(kind='pie',autopct='%1.1f%%',shadow=True,explode=[0.1,0.1,0.1,0.1,0.1,0.1],figsize=(10,10),colors=['red','green','blue','yellow','orange','purple'],labels=['5','6','7','4','8','3'],startangle=90,counterclock=False,textprops={'fontsize':20},wedgeprops={'edgecolor':'black'},title='Quality',ylabel='',legend=True,legend_loc='upper left',legend_bbox_to_anchor=(1,1),legend_fontsize=20,legend_title='Quality',legend_title_fontsize=20,legend_frameon=True,legend_shadow=True,legend_fancybox=True,legend_borderpad=1,legend_labelspacing=1,legend_handlelength=2,legend_handletextpad=1,legend_columnspacing=1,legend_mode='expand')
```



```
df['quality'].value_counts().plot(kind='pie',autopct='%1.1f%%',shadow=True,explode=[0.1,0.1,0.1,0.1,0.1,0.1],figsize=(10,10),colors=['red','green','blue','yellow','orange','purple'],labels=['5','6','7','4','8','3'],startangle=90,counterclock=False,textprops={'fontsize':20},wedgeprops={'edgecolor':'black'},title='Quality',ylabel='',legend=True,legend_loc='upper left',legend_bbox_to_anchor=(1,1),legend_fontsize=20,legend_title='Quality',legend_title_fontsize=20,legend_frameon=True,legend_shadow=True,legend_fancybox=True,legend_borderpad=1,legend_labelspacing=1,legend_handlelength=2,legend_handletextpad=1,legend_columnspacing=1,legend_mode='expand',legend_ncol=2)
```



```
df['quality'].value_counts().plot(kind='pie',autopct='%1.1f%%',shadow=True,explode=[0.1,0.1,0.1,0.1,0.1,0.1],figsize=(10,10),colors=['red','green','blue','yellow','orange','purple'],labels=['5','6','7','4','8','3'],startangle=90,counterclock=False,textprops={'fontsize':20},wedgeprops={'edgecolor':'black'},title='Quality',ylabel='',legend=True,legend_loc='upper left',legend_bbox_to_anchor=(1,1),legend_fontsize=20,legend_title='Quality',legend_title_fontsize=20,legend_frameon=True,legend_shadow=True,legend_fancybox=True,legend_borderpad=1,legend_labelspacing=1,legend_handlelength=2,legend_handletextpad=1,legend_columnspacing=1,legend_mode='expand',legend_ncol=2,legend_borderaxespad=0)
```



```
df['quality'].value_counts().plot(kind='pie',autopct='%1.1f%%',shadow=True,explode=[0.1,0.1,0.1,0.1,0.1,0.1],figsize=(10,10),colors=['red','green','blue','yellow','orange','purple'],labels=['5','6','7','4','8','3'],startangle=90,counterclock=False,textprops={'fontsize':20},wedgeprops={'edgecolor':'black'},title='Quality',ylabel='',legend=True,legend_loc='upper left',legend_bbox_to_anchor=(1,1),legend_fontsize=20,legend_title='Quality',legend_title_fontsize=20,legend_frameon=True,legend_shadow=True,legend_fancybox=True,legend_borderpad=1,legend_labelspacing=1,legend_handlelength=2,legend_handletextpad=1,legend_columnspacing=1,legend_mode='expand',legend_ncol=2,legend_borderaxespad=0,legend_markerscale=1)
```



```
df['quality'].value_counts().plot(kind='pie',autopct='%1.1f%%',shadow=True,explode=[0.1,0.1,0.1,0.1,0.1,0.1],figsize=(10,10),colors=['red','green','blue','yellow','orange','purple'],labels=['5','6','7','4','8','3'],startangle=90,counterclock=False,textprops={'fontsize':20},wedgeprops={'edgecolor':'black'},title='Quality',ylabel='',legend=True,legend_loc='upper left',legend_bbox_to_anchor=(1,1),legend_fontsize=20,legend_title='Quality',legend_title_fontsize=20,legend_frameon=True,legend_shadow=True,legend_fancybox=True,legend_borderpad=1,legend_labelspacing=1,legend_handlelength=2,legend_handletextpad=1,legend_columnspacing=1,legend_mode='expand',legend_ncol=2,legend_borderaxespad=0,legend_markerscale=1,legend_facecolor='white')
```



```
df['quality'].value_counts().plot(kind='pie',autopct='%1.1f%%',shadow=True,explode=[0.1,0.1,0.1,0.1,0.1,0.1],figsize=(10,10),colors=['red','green','blue','yellow','orange','purple'],labels=['5','6','7','4','8','3'],startangle=90,counterclock=False,textprops={'fontsize':20},wedgeprops={'edgecolor':'black'},title='Quality',ylabel='',legend=True,legend_loc='upper left',legend_bbox_to_anchor=(1,1),legend_fontsize=20,legend_title='Quality',legend_title_fontsize=20,legend_frameon=True,legend_shadow=True,legend_fancybox=True,legend_borderpad=1,legend_labelspacing=1,legend_handlelength=2,legend_handletextpad=1,legend_columnspacing=1,legend_mode='expand',legend_ncol=2,legend_borderaxespad=0,legend_markerscale=1,legend_facecolor='white',legend_edgecolor='black')
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